

Technical Bulletin

Bulletin Number: 265 Revision Number: R-05

Release Date: February 23, 1984 Revision Date: April 6, 1998

SUBJECT: **SOLD-OUT SWITCHES**

MODELS: All Dixie-Narco Venders.

REASON: To provide a list of all sold-out switches used in Dixie-Narco venders.

Series 90 Venders Serialized 0001-6000CO and higher; 0001-3162AO and higher

Current Parts as of 1915-6423BV and higher; exceptions - run 6431; includes - runs 6411, 6416, 6417, 6418, 6421:

804,100,680.71	Sold-Out Switch Single Price Snap-In (white bracket)
804,100,750.61	Sold-Out Switch - SIID/SII Snap-In (white bracket)
804,100,630.01	Sold-Out Switch - MPC Snap-In

*Important: There was a material problem identified with sold-out switches used in the listed E-model runs: 6378DU, 6380DU, 6381DU, 6383DU, 6388AV, 6393AV, 6394AV, 6395AV, & 6401AV-3977 to 4498 refer to Service Notice 14.

Obsolete parts replaced by current parts:

OBSOLETE PART NUMBER	PART DESCRIPTION	REPLACE WITH PART NUMBER
804,100,910.11	Sold-Out Switch, Single Price Snap-In (heavy duty)	804,100,680.71 (white bracket)
804,100,920.11	Sold-Out Switch, SIID/SII Snap-In (heavy duty)	804,100,750.61 (white bracket)
804,100,680.61	Sold-Out Switch, Single Price Snap-In (black bracket)	804,100,680.71 (white bracket)
804,100,750.51	Sold-Out Switch, SIID/SII Snap-In (black bracket)	804,100,750.61 (white bracket)
804,100,680.51	Sold-Out Switch, Single Price Snap-In (grey bracket)	804,100,680.71 (white bracket)
804,100,750.41	Sold-Out Switch, SIID/SII Snap-In (grey bracket)	804,100,750.61 (white bracket)

Sold-Out Switch Retaining Bracket (609,071,490.03)

Domestic E-Model Series 90 Venders serialized 3783-6410BV to 0001-6459AW have the bracket factory installed.

International E-Model Series 90 Venders serialized 3783-6410BV to 0001-6463AW have the bracket factory installed.

Note: All E-Models shipped after May 12, 1997 and up to the stop serial break have the bracket factory installed.

Pre-Series 90 Venders Prior to 0001-3162AO

Current Parts:

804,100,710.21	Sold-Out Switch Pre-Series 90 (2 per column)
	Note: Will also need insulator 801,804,350.11 (1 per column)

Obsolete parts replaced by current parts:

804,100,560.01	Single Switch	Replaced by 804,100,710.21
804,100,490.01	Single Switch	Replaced by 804,100,710.21

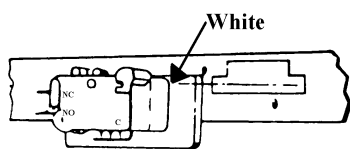
DN Model Venders with Metal or White Cams and DCB Model Venders

DNS Serpentine Venders

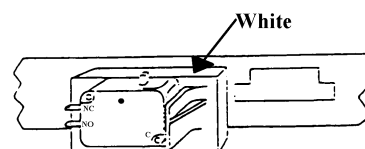
804,100,410.31	Sold-Out Switch (DA5-55A) (1 per column)
	Note: Will also need insulator 905,800,390.21

SOLD-OUT SWITCH BRACKET TEST

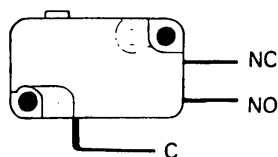
1. Depress the sold-out paddle several times. Observe that the paddle remains in the correct orientation (i.e. It should not be tilted to one side).
2. Remove the motor cover from the mech plate.
 - A. Grab both sides of the sold-out switch with fingers and try to pull forward.
 - B. Grab top and bottom at the left end of the sold-out switch with fingers and pull forward.
 - C. Grab top and bottom at the right end of the sold-out switch with fingers and pull forward.



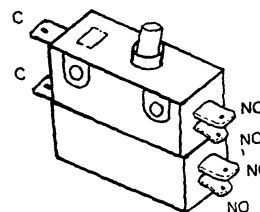
Sold-Out Switch Pack
804,100,680.71



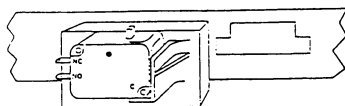
Sold-Out Switch Pack
804,100,750.61



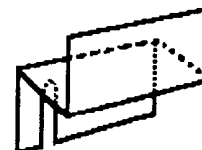
Sold-Out Switch (Pre-Series 90)
804,100,710.21



Sold-Out Switch (DA5-55A)
804,100,410.31



Sold-Out Switch Pack
804,100,630.01



Sold-Out Switch
Retaining Bracket
609,071,490.03